



**Continental At Overhaul 100% Parts Replacement List
Engine Model: 0-200 A,B**

Description	Part No.	Quantity
Major Overhaul Gasket Set (Contains Intake Hoses)	SA248890-A5	1
Major Overhaul Gasket Set (No Intake Hoses)	SA646539-A1	1
Intake Hoses	SA22800	8
Intake Hoses	SA21185	8
Hydraulic Valve Lifter	SA646846	8
Connecting Rod Bearing	SA639640	8
Main Bearing Set(Separate Thrust Washers)	SA530058-A6	1
Rocker Arm Bushing	SA24122	8
Connecting Rod Bushing	SA530192	4
Counterweight Pin	N/A	
Counterweight Bushing	N/A	
Counterweight Retaining Plates	N/A	
Counterweight Snap Rings	N/A	
Connecting Rod Bolts	SA530213	8
Connecting Rod Nuts	SA24804	8
Connecting Rod Cotter Pins	MS24665-227	8
Camshaft Bolt Vacuum Pump Drive	AN502-10-8	6
Camshaft Bolts	SA22534	4
Crankshaft Bolts	SA22532	4
Crankshaft Alternator Face Gear Bolts	N/A	
Crankshaft Alternator Face Gear Lock Plate	N/A	
Woodruff Keys	N/A	
Magneto Drive Rubber Bushings	N/A	
Exhaust Valves(Must use SA10205 Guide	SA10204	4
Exhaust Valve Rotocoils	N/A	
Valve Keepers	SA21361	16
Valve Springs	SA625958	8
Valve Springs	SA24029	8
Valve Springs	SA24030	8
Piston Pins	SA530830	4
Piston Rings (for Steel Barrel)	SA2000-SC	4
Pistons	SA530348	4
Rocker Shafts	SA21153	4
Rocker Shaft Retaining Bolt Washer	N/A	
Rocker Shaft Retaining Bolt	N/A	
Rocker Shaft Thrust Washer	N/A	
Crankcase Through Bolt	640943-10.50	2
Cylinder Hold Down Nuts	SA531003	8
Crankcase Nose Seal	SA530019	1
Exhaust Clamps (Turbocharged Engines)	N/A	



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Fuel Pump Drive Coupling Per TCM MSB 95-6	N/A	
360 Series Oil Screen Per SB 96-4	N/A	
360 Series Oil Suction Screen Per SB 96-4	N/A	
Oil Pump Gears Per TCM SB 96-4 & CSB 96-5	N/A	
Ignition Harness	M1780 SLICK	1
Lockwasher:		
1/4"	MS35333-40	
5/16"	MS35333-41	
3/8"	MS35333-42	
7/16"	MS35333-43	
Flatwasher:		
1/4"	AN960-416	
5/16"	AN960-516	
3/8"	AN960-616	
7/16"	AN960-716	