

»» **Service Letter**

Technical Aspects are FAA Approved

**Number: L88-01A**

**Replaces ServL88-001**

**Date:** 07/13/2004

**Subject:** Starter Clutch Spring, Important Information

**Application:** T.C.M. 360, 470 and 520 series engines as applicable.

Field level overhaul or repair of starter adapter assemblies can become complicated if the replacement clutch spring is not the same internal diameter as its original part;

Starter clutch springs are available in a standard size and a .015" undersize I.D. The .015 undersize spring should only be used on T.M.C. rebuilt starter adapter assemblies which incorporated an undersized spring at rebuild and now need a replacement of the same size.

Since the dimensions are not published in the overhaul manual on this unit, when taken to undersize dimensions, it is imperative for technicians not to mix undersize parts with full diameter parts. Strict adherence to published clearances are essential.