

Service Letter

Technical Aspects are FAA Approved

Number: L03-02 A

Replaces ServL103-002

Date: 07/15/2004

Subject: Installation, operation and maintenance procedures for Cylinder Power Assemblies using Part Number SA52006-A1 Cylinder Stud Assemblies

Engine Application:

CYLINDER ASSEMBLY	APPLICATIONS – Teledyne Continental Engines
SA52006-A20P (Piston P/N SA648013)	IO-520-A, B, BA, C, D, E, F, J, K, L, M, BB, CB, MB
SA52006-A21P (Piston P/N SA631475)	IO-520-A, B, BA, C, D, E, F, J, K, L, M, BB, CB, MB
SA52006-A22P (Piston P/N SA648044)	TSIO-520-AF, B, BB, C, CE, D, DB, E, EB, G, H, J, JB, K, KB, L, LB, M, N, NB, P, R, T, UB, VB, WB
SA52006-A23P (Piston P/N 648046 or 654857)	IO-550-A, B, C

Compliance:

These Millennium® standard cast cylinder power assemblies are approved replacements for those TCM parts that have the same engine model eligibilities as those listed above. Millennium® standard cast cylinders may be used individually or in sets.

CAUTION: Do not mix piston part numbers in the same engine.

These Millennium® standard cast cylinder assemblies are to be installed, operated and maintained in accordance with the applicable original equipment manufacturer's overhaul and operator's manuals or other applicable service documents. Failure to comply with these instructions may result in damage to the cylinders and/or engine or render them unsafe