

## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

Superior Air Parts, Inc.

<u>Nomenclature and Part Number</u>	<u>Approved Replacement For</u>	<u>FAA Design Data and Approval Means</u>	<u>Approved for Installation On</u>
A23001801 Nut, Coupling, Power Turbine Outer	Allison Part Number 23001801	FAA approved Superior Air Parts, Inc. Dwg. No. A23001801 Rev. n/c dtd 11/9/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20R/4 250-C20R/2 250-C20S 250-C20W 250-C28B 250-C28C 250-C30 250-C30G 250-C30M 250-C30P 250-C30S

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A23008018 Shaft, Support, Idler Gear	Allison Part Number 23008018	FAA approved Superior Air Parts, Inc. Dwg. No. A23008018 Rev. n/c dtd 9/16/92 or later FAA approved revision.	Allison Engines 250-B17F 250-B17F/1 250-B17F/2 250-C20 250-C20B 250-C20F 250-C20J 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C20S 250-C20W 250-C30 250-C30G 250-C30M 250-C30P 250-C30S

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A23008020 Bolt, Turbine, Tie	Allison Part Number 23008020	FAA approved Superior Air Parts, Inc. Dwg. No. A23008020 Rev. n/c dtd. 9/17/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C20S 250-C20W

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A23030981 Nut, Coupling, Power Turbine Inner (LH)	Allison Part Number 23030981	FAA approved Superior Air Parts, Inc. Dwg. No. A23030981 Rev. n/c dtd. 11/4/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R/1 250-C20R/2 250-C20R/4 250-C20R

## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

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A23031938 Nozzle Assembly, Turbine, 2nd Stage	Allison Part Number 23031938	FAA approved Superior Air Parts, Inc. Dwg. No. A23031938 Rev. n/c dtd. 12/24/92 or later FAA approved revision.	Allison Engines 250-B17F 250-B17F/1 250-B17F/2 250-C20 250-C20B 250-C20F 250-C20J 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C20S 250-C20W

## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

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A23037403 Shaft, Power Turbine Inner, L.H. Thread	Allison Part Number 23037403	FAA approved Superior Air Parts, Inc. Dwg. No. A23037403 Rev. A dtd. 9/1/93 or later FAA approved revision.	Allison Engines 250-B17F 250-B17F/1 250-B17F/2 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4

## Production Approval Listing - Supplement No. 122

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A23037413 Shaft, PT Outer	Allison Part Number 23037413	FAA approved Superior Air Parts, Inc. Dwg. No. A23037413 Rev. n/c dtd. 8/24/93 or later FAA approved revision.	Allison Engines 250-B17F 250-B17F/1 250-B17F/2 250-C20 250-C20B 250-C20F 250-C20J 250-C20R 250-C20R/1 250-C20S 250-C20W

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A6808397 Spacer	Allison Part Number 6808397	FAA approved Superior Air Parts, Inc. Dwg. No. A6808397 Rev. n/c dtd. 11/30/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C28B 250-C28C



## Production Approval Listing - Supplement No. 122

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A6810498 Plug, Oil Seal	Allison Part Number 6810498	FAA approved Superior Air Parts, Inc. Dwg. No. A6810498 Rev. n/c dtd. 11/13/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C28B 250-C28C 250-C30 250-C30P 250-C30M 250-C30S 250-C30G

## Production Approval Listing - Supplement No. 122

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A6823169 Locknut	Allison Part Number 6823169	FAA approved Superior Air Parts, Inc. Dwg. No. A6823169 Rev. A dtd. 10/20/93 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C28B 250-C28C 250-C30 250-C30P 250-C30M 250-C30S 250-C30G

## Production Approval Listing - Supplement No. 122

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A6844007 Shaft, Oil Pump	Allison Part Number 6844007	FAA approved Superior Air Parts, Inc. Dwg. No. A6844007 Rev. n/c dtd. 11/13/92 or later FAA approved revision.	Allison Engines 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C28B 250-C28C 250-C30 250-C30P 250-C30M 250-C30S 250-C30G

## Production Approval Listing - Supplement No. 122

## Federal Aviation Administration - Parts Manufacturer Approval

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A6853446 Shaft, Oil Pump	Allison Part Number 6853446	FAA approved Superior Air Parts, Inc. Dwg. No. A6853446 Rev. n/c dtd. 1/8/93 or later FAA approved revision.	Allison Engines 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C28B 250-C28C 250-C30 250-C30P 250-C30M 250-C30S 250-C30G

## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

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A6870832 Coupling, Turbine Shaft to Pinion Gear	Allison Part Number 6870832	FAA approved Superior Air Parts, Inc. Dwg. No. A6870832 Rev. A dtd. 7/22/93 or later FAA approved revision.	Allison Engines 250-B17F 250-B17F/1 250-B17F/2 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4

## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

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A6894196 Pin	Allison Part Number 6894196	FAA approved Superior Air Parts, Inc. Dwg. No. 6894196 Rev. n/c dtd. 11/30/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C28B 250-C28C

## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

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A6898561 Coupling, Adapter, Compressor	Allison Part Number 6898561	FAA approved Superior Air Parts, Inc. Dwg. No. A6898561 Rev. n/c dtd. 10/30/92 or later FAA approved revision.	Allison Engines 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W

## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

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A6898764 Seal Assy, Oil Bellows	Allison Part Number 6898764	FAA approved Superior Air Parts, Inc. Dwg. No. A6898764 Rev. n/c dtd. 8/20/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4 250-C28B 250-C28C 250-C30 250-C30P 250-C30M 250-C30S 250-C30G



## Production Approval Listing - Supplement No. 122

Federal Aviation Administration - Parts Manufacturer Approval

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A6898784 Adapter, Splined, 2nd Stage Turbine	Allison Part Number 6898784	FAA approved Superior Air Parts, Inc. Dwg. No. A6898784 Rev. n/c dtd. 10/30/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4

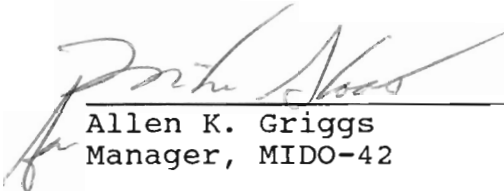
Production Approval Listing - Supplement No. 122

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A6877736 Seal, Labyrinth, Stator, GPT	Allison Part Number 6877736	FAA approved Superior Air Parts, Inc. Dwg. No. A6877736 Rev. n/c dtd. 8/10/92 or later FAA approved revision.	Allison Engines 250-B15G 250-B17F 250-B17F/1 250-B17F/2 250-C18 250-C18A 250-C18B 250-C18C 250-C20 250-C20B 250-C20F 250-C20J 250-C20S 250-C20W 250-C20R 250-C20R/1 250-C20R/2 250-C20R/4

END OF LISTING

  
 Allen K. Griggs  
 Manager, MIDO-42

3/23/94  
 Date

This supplement is an attachment to FAA-PMA letter dated 01/26/94.