



**Continental At Overhaul 100% Parts Replacement List**  
**Model: IO-360-AB,CB,DB,HB,JB,KB**

Description	Part No.	Qty.
Major Overhaul Gasket Set (Inc. Intake Hoses)	SA631348-A3	1
Major Overhaul Gasket Set (No Intake Hoses)	SA646543-A1	1
Intake Hoses	642917-2	6
Hydraulic Valve Lifter	SA633106	12
Connecting Rod Bearing	SA642338	12
Main Bearing Set	SA646597-A1	1
Rocker Arm Bushing	SA627693	24
Connecting Rod Bushing	SA538684	6
Counterweight Pin	SA630261-41	2
Counterweight Pin	SA630261-43	2
Counterweight Pin	SA630261-44	2
Counterweight Bushing	SA639580	4
Counterweight Retaining Plates	653143	8
Counterweight Snap Rings	SA629004	8
Connecting Rod Bolts	SA530213	12
Connecting Rod Nuts	SA626140	12
Connecting Rod Cotter Pins	MS24665-227	12
Camshaft Bolts	SA630742	4
Crankshaft Bolts	SA630692	4
Crankshaft Alternator Face Gear Bolts	N/A	
Crankshaft Alternator Face Gear Lock Plate	N/A	
Woodruff Keys	MS35756-8	1
Magneto Drive Rubber Bushings	SA638172	4
Exhaust Valves	SA646460	6
Exhaust Valve Rotocoils	SA631654	12
Valve Keepers	SA627731	24
Valve Springs	SA625958	24
Valve Springs	SA625957	24
Piston Pins	SA629690	6
Piston Rings (For Steel Barrel)	SA3610-SC	6
Pistons	654832	6
Rocker Shafts	SA631991	12
Rocker Shaft Retaining Bolt Washer	SA501867	12
Rocker Shaft Retaining Bolt	N/A	
Rocker Shaft Thrust Washer	SA639650	24
Crankcase Through Bolt	641944-00.00	A/R
Cylinder Hold Down Nuts	SA531001	12
Cylinder Hold Down Nuts	SA531003	36
Crankcase Nose Seal	SA530917	1
Exhaust Clamps ( Turbocharged Engines)	N/A	
Fuel Pump Drive Coupling Per TCM MSB 95-6	N/A	
360 Series Oil Screen Per SB 96-4	N/A	
360 Series Oil Suction Screen Per SB 96-4	653658	1



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Oil Pump Gears Per TCM SB 96-4 & CSB 96-5	653814	1
Oil Pump Gears Per TCM SB 96-4 & CSB 96-5	654720	1
Ignition Harness (SLICK)	M2778	1
<b>Lockwasher:</b>		
1/4"	MS35333-40	A/R
5/16"	MS35333-41	A/R
3/8"	MS35333-42	A/R
7/16"	MS35333-43	A/R
<b>Flatwasher:</b>		
1/4"	AN960-416	A/R
5/16"	AN960-516	A/R
3/8"	AN960-616	A/R
7/16"	AN960-716	A/R