



Continental At Overhaul 100% Parts Replacement List
Engine Model: 0-200 A,B

| Description | Part No. | Quantity |
|---|--------------|----------|
| Major Overhaul Gasket Set (Contains Intake Hoses) | SA248890-A5 | 1 |
| Major Overhaul Gasket Set (No Intake Hoses) | SA646539-A1 | 1 |
| Intake Hoses | SA22800 | 8 |
| Intake Hoses | SA21185 | 8 |
| Hydraulic Valve Lifter | SA646846 | 8 |
| Connecting Rod Bearing | SA639640 | 8 |
| Main Bearing Set(Separate Thrust Washers) | SA530058-A6 | 1 |
| Rocker Arm Bushing | SA24122 | 8 |
| Connecting Rod Bushing | SA530192 | 4 |
| Counterweight Pin | N/A | |
| Counterweight Bushing | N/A | |
| Counterweight Retaining Plates | N/A | |
| Counterweight Snap Rings | N/A | |
| Connecting Rod Bolts | SA530213 | 8 |
| Connecting Rod Nuts | SA24804 | 8 |
| Connecting Rod Cotter Pins | MS24665-227 | 8 |
| Camshaft Bolt Vacuum Pump Drive | AN502-10-8 | 6 |
| Camshaft Bolts | SA22534 | 4 |
| Crankshaft Bolts | SA22532 | 4 |
| Crankshaft Alternator Face Gear Bolts | N/A | |
| Crankshaft Alternator Face Gear Lock Plate | N/A | |
| Woodruff Keys | N/A | |
| Magneto Drive Rubber Bushings | N/A | |
| Exhaust Valves(Must use SA10205 Guide | SA10204 | 4 |
| Exhaust Valve Rotocoils | N/A | |
| Valve Keepers | SA21361 | 16 |
| Valve Springs | SA625958 | 8 |
| Valve Springs | SA24029 | 8 |
| Valve Springs | SA24030 | 8 |
| Piston Pins | SA530830 | 4 |
| Piston Rings (for Steel Barrel) | SA2000-SC | 4 |
| Pistons | SA530348 | 4 |
| Rocker Shafts | SA21153 | 4 |
| Rocker Shaft Retaining Bolt Washer | N/A | |
| Rocker Shaft Retaining Bolt | N/A | |
| Rocker Shaft Thrust Washer | N/A | |
| Crankcase Through Bolt | 640943-10.50 | 2 |
| Cylinder Hold Down Nuts | SA531003 | 8 |
| Crankcase Nose Seal | SA530019 | 1 |
| Exhaust Clamps (Turbocharged Engines) | N/A | |



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|---|-------------|---|
| Fuel Pump Drive Coupling Per TCM MSB 95-6 | N/A | |
| 360 Series Oil Screen Per SB 96-4 | N/A | |
| 360 Series Oil Suction Screen Per SB 96-4 | N/A | |
| Oil Pump Gears Per TCM SB 96-4 & CSB 96-5 | N/A | |
| Ignition Harness | M1780 SLICK | 1 |
| Lockwasher: | | |
| 1/4" | MS35333-40 | |
| 5/16" | MS35333-41 | |
| 3/8" | MS35333-42 | |
| 7/16" | MS35333-43 | |
| Flatwasher: | | |
| 1/4" | AN960-416 | |
| 5/16" | AN960-516 | |
| 3/8" | AN960-616 | |
| 7/16" | AN960-716 | |